

**Pocan B1204 000000**

PBT, non-reinforced, injection molding

ISO Shortname: ISO 20028-PBT,,GR,09-030

Property	Test Condition	Unit	Standard	guide value
<b>Rheological properties</b>				
C Melt volume-flow rate	260 °C; 2.16 kg	cm <sup>3</sup> /(10 min)	ISO 1133-1	60
C Molding shrinkage, parallel	60x60x2; 250 °C / WZ 80° C; 600 bar	%	ISO 294-4	2.0
C Molding shrinkage, transverse	60x60x2; 250 °C / WZ 80° C; 600 bar	%	ISO 294-4	2.0
Post- shrinkage, parallel	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.3
Post- shrinkage, transverse	60x60x2; 120 °C; 4 h	%	ISO 294-4	0.3
<b>Mechanical properties (23 °C/50 % r. h.)</b>				
C Tensile modulus	1 mm/min	MPa	ISO 527-1,-2	2600
C Yield stress	50 mm/min	MPa	ISO 527-1,-2	60
C Yield strain	50 mm/min	%	ISO 527-1,-2	9
C Charpy impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eU	180
C Charpy notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 179-1eA	<10
Izod impact strength	23 °C	kJ/m <sup>2</sup>	ISO 180-1U	125
Izod notched impact strength	23 °C	kJ/m <sup>2</sup>	ISO 180-1A	<10
Flexural modulus	2 mm/min	MPa	ISO 178-A	2700
Flexural strength	2 mm/min	MPa	ISO 178-A	90
Flexural strain at flexural strength	2 mm/min	%	ISO 178-A	6
Flexural stress at 3.5 % strain	2 mm/min	MPa	ISO 178-A	80
<b>Thermal properties</b>				
C Melting temperature	10 °C/min	°C	ISO 11357-1,-3	225
C Temperature of deflection under load	1.80 MPa	°C	ISO 75-1,-2	70
C Temperature of deflection under load	0.45 MPa	°C	ISO 75-1,-2	160
C Vicat softening temperature	50 N; 50 °C/h	°C	ISO 306	185
<b>Other properties (23 °C)</b>				
C Density		kg/m <sup>3</sup>	ISO 1183	1310
Bulk density		kg/m <sup>3</sup>	ISO 60	800
<b>Processing conditions for test specimens</b>				
C Injection molding-Melt temperature		°C	ISO 294	250
C Injection molding-Mold temperature		°C	ISO 294	80
<b>Processing recommendations</b>				
Drying temperature circulating air dryer		°C	-	120
Drying time circulating air dryer		h	-	4-8
Residual moisture content		%	Acc. to Karl Fischer	0.00-0.02
Melt temperature (Tmin - Tmax)		°C	-	250-270
Mold temperature		°C	-	80-100

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.

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**Typical Properties**

Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

**Flammability**

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

**Health and Safety**

Appropriate literature has been assembled which provides information concerning the health and safety precautions that must be observed when handling LANXESS products mentioned in this publication. Before working with these products, you must read and become familiar with the available information on their hazards, proper use, and handling. This cannot be overemphasized. Information is available in several forms, e.g., material safety data sheets (MSDS) and product labels. Consult your LANXESS Corporation representative or contact the Product Safety and Regulatory Affairs Department at LANXESS. For materials that are not LANXESS products, appropriate industrial hygiene and other safety precautions

recommended by their manufacturer(s) must be followed.

**Regulatory Compliance**

Some of the end uses of the products described in this brochure must comply with applicable regulations, such as the FDA, NSF, USDA and CPSC. If you have any questions on the regulatory status of any LANXESS engineering thermoplastic, consult your LANXESS Corporation representative or contact the LANXESS Regulatory Affairs Manager.

**Color and Visual Effects**

Type and quantity of pigments or additives used to obtain certain colors and special visual effects can affect mechanical properties.

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